Work Order Monday, April 26,											Page
Item ID: D4 Revision ID:	4020-11			Accept					Setup Star	t	
Item Name: En	nd Mesh, Bask	cet							Stop		
Start Date: 4/ Required Date: 4/ Reference:		Start Qty: 12.00 Req'd Qty: 12.00		(***	Cust Item :	ID:					
Approvals: P	Process Plan	: MF	Date: 10-4-26	Tooling:	\{ D	ate:	 سمبر	, F	Run Star	t III	
)C:		Date:	SPC (Y/N):	~~	ate:		•	Stop		
Sequence ID/ Work Center ID		Operation 🕜 🔭		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revis	sion Nbŕ		1.5			•				
D4020	Α		•	64 May 74.	•	•	i				
100 Waterjet		FLOW WATER JET	3	0.00	د المحر	n	•	Bio	<u>5-4</u>		
FLOW CNC Waterjet		1-Cut as per	A	Laws.		• •	`.			_	D
110		QC2- Inspect parts off ma	4	0.00	•			* • •			

120

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00 S where o

0.00

and a second

Quality Control

Memo

Dart	Aerospace	

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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			.}				11.7				
Part No		PAR #:	Fault Cate Dispositio	gory:	*		'		Date: _ Date:		
NCR:				ER NON-CONFORM				•	Date:	- N64//-	
DATE	STEP	Description of NC Section A	Initial Chief Eng		ion B	Sign &	Verific Section		Approval Chief Eng	Approval QC Inspector	
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										!	

Monday, April 26, 2010 11:08:30 AM



Page 2

Item ID:

D4020-11

Accept

Setup Start

Stop



Revision ID:

Item Name: End Mesh, Basket

Start Date:

4/26/2010

Start Qty: 12.00

Required Date: 4/30/2010

Req'd Qty: 12.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: Date:

Tooling:

0.00

Date:

Run Start



QC: _____ Date: ___

SPC (Y/N):

Draw

Number

Date:

Plan

Code

Draw

Rev.

Stop

Reject

Qty 、

Number Stamp

Insp.

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation ? **Description**

Identify as per dwg & Stock Location:

Memo

Memo

Set Up/ + **Run Hours**

Accept

Qty

Reject

140

QC

Quality Control

QC21- Final Inspection -¡Work Order Release

0.00

0.00

4/2 1

c41015/4

Dart	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CHAN	GES		·			
DATE	STEP	PRO	NGE	Ву	C	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Cate	gory:	NCR: Y	es' No	DQA:		_ Date: _	3-
Resolution:				Disposition: Q					Date:	
NCR:			WORK ORD	ER NON-CONFORM	MANCE (N	CR)	j.			-,
DATE	STEP	Description of NC Section A	Initial	Corrective Action Se Action Description	ection B	n &	Verificat Section		Approval Chief Eng	Approval
		/1.	Chief Eng	Chief Eng		ate			Office Elig	QC Inspector
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	1 1		1 1		1	- 1				

Picklist Print

Monday, April 26, 2010 11:08:29 AM

Work Order ID: 58136

Parent Item:

D4020-11

Parent Item Name:

End Mesh, Basket

Comments:

IPP RevA: new issue DD 09.11.26 verified by;EC

per dwg revA 10.03.15 verified by:EC

IPP Rev:B as.

Start Date: 4/26/2010

Required Date: 4/30/2010

Start Oty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name

M304EX0.75-16F

Replacement Mfg/ Item ID

Purch Purchased

Primary Bin Location Item No

Last Location Route Seq ID 100

Unit of Qty on Measure Hand

sf

Remaining Qty To Pick 595.2687 34.0295

Qty Issued

Date Status Issued

Page 1

Expanded Metal Flat SS

Warehouse Loc Qty Location

261.9707

Main Warehouse

114399

ii waichouse	
MAT	595.2687368
111956	28
112949	12
113497	15.4351
113555	258.163684
113904	7.5751
114212	12.1241526

Loc Code

1810-5-4

45.3726 113555 K16=

114212 XS = 14,1789

Dart Aerospace Ltd

W/O:			1	WORK ORDER CHANGI	ES					
DATE	STEP	PRO	CEDURE C	HANGE	Ву	Date Q	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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			:		***					
	100				-					
Part No	:	PAR #:			NCR: Yes	No DQA: _	Date:			
	R	esolution:	Disposi	tion:	QA: N/C CI	A: N/C Closed: Date:				
NCR:		V	ORK OR	DER NON-CONFORMA	NCE (NCF	R)				
DATE	STÈP	Description of NC	Initial	Corrective Action Section Action Description	n B Sign &	Verification		Approval		
		Section A	Chief Eng	Chief Eng	Date	Section C	Chief Eng	QC Inspector		
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DART AEROSPACE LTD	Work Order: \$8136	
Description: FND MESH BASKET	Part Number: D-4030~ II -	
Inspection Dwg:D4030~(I , Rev: A	Page 1 of 1	

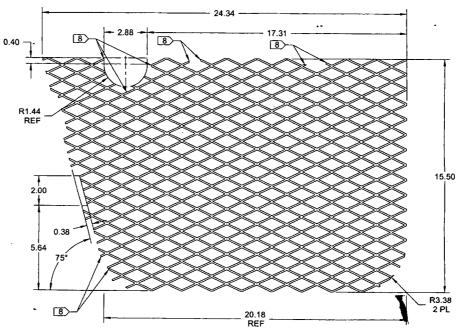
FIRST ARTICLE INSPECTION CHECKLIST

	X	First Artic	cle	Proto	type
Drawing	Tolerance	Actual	Accept	Reject	Metho

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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17,31	4 .030	17.31	*			
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,40	42 .032	,40	16			
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Measu	red by:	B	Audited by:	Prototype Approval:	u/
	Date:	10-5-4	Date: [0[0]0Y	Date:	/A
Rev	Date	Change		Revised	by Approved
^		New Issue		KJ/JLM	





9 D4020-11 END MESH, BASKET

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 1,22 lbs
8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06.

DESIGN AJS DART AEROSPACE LTD DRAWN JPH HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4020 MFG. APPR. SHEET 3 OF 4 APPROVED TITLE SCALE 350 BASKET MESH (BASE)

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W/O:			WORK ORDER CHANGES								
DATE	STEP	PRO	PROCEDURE CHANGE			Зу	Date	Qty	Approval Chief Éng / Prod Mgr	Approval QC Inspector	
•				•							
							,				
	<u> </u>										
Part No			Fault Category: N								
•	R	esolution:	Disposition:			A: N/C Closed:			Date:		
NCR:		V	ORK ORDE	R NON-CONFORMA	NCE (VCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verificat			on Approval	Approval	
			Initial Chief Eng	Action Description Chief Eng		ign & Date	Section C		Chief Eng	QC Inspector	
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